

Date: Thursday, 18/09/2008 11:13:01 AM
 User: Julie Lecocq

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : HANDLE
Job Number : 42100	
Estimate Number : 10508	
P.O. Number :	Part Number : D2419
This Issue : 18/09/2008 S.O. No. :	Drawing Number : D2419 REV. A
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : SMALL / MED FAB	Drawing Revision : A
Previous Run : 41805	Material :
Written By :	Due Date : 30/09/2008 Qty: 20 Um: Each
Checked & Approved By : <u>JUL 08.9.18</u>	
Comment : Est: A 00.02.14 New Issue EC/JB	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	4025674	Black Nylon Strap
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Comment: Qty.: 0.0833 f(s)/Unit Total : 1.6660 f(s)

Black Nylon Strap

Material: Nylon Web (Black) 1.00" x 0.06" thick
 (40-2567-4)

Batch: M107059 (10)M107059 (11)

08/10/21

2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1
 Cut to length using hot knife as per Dwg D2419

08/10/21 (20x)

3.0	QC6	DIMENSIONAL CHECK
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**Comment:** DIMENSIONAL CHECK

08/10/21 (420)

4.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

Identify and Stock

Location: 32

9/10/22

(20x)

54

5.0	QC21	FINAL INSPECTION/W/O RELEASE
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**Comment:** FINAL INSPECTION/W/O RELEASE

08/10/22

Job Completion



mf 0810-22

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

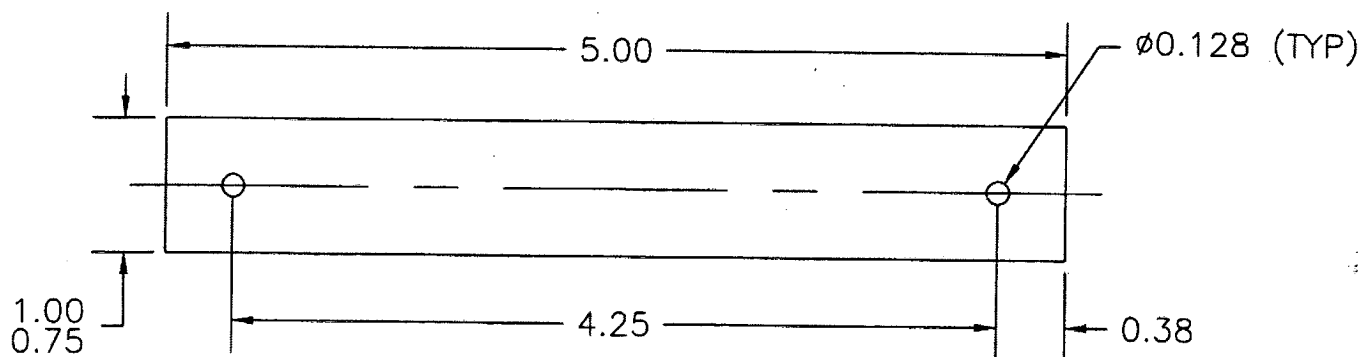
Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART

DESIGN RF	DRAWN BY LP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED [Signature]	APPROVED [Signature]	DRAWING NO. D2419	REV. A SHEET 1 OF 1
DATE 00.01.21		TITLE HANDLE (WEB)	SCALE 1:1
A	00.01.21	NEW ISSUE	

RELEASED
00.02.03 DS

MATERIAL: NYLON WEB (BLACK) 0.06 THICK CUT WITH HOT KNIFE
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT

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WITHOUT NOTICE
WORK ORDER
NO. 42100